
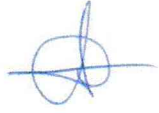
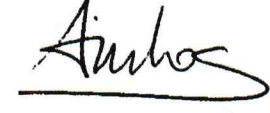

	QTR			QTR n° 242001	
	Qualification Test Record NORSOK M-650 Edition 4			Rev n° 4	
Manufacturer name:	AMPO S.Coop				
Adress :	B/Katea s/n 20213 IDIAZABAL (Spain)				
Web page:	www.ampo.es				
Reference standard	NORSOK M-650 Edition.4				
Material designation and MDS n°	ASTM A-995 Gr4A (UNS J92205) & MDS D46 Rev 6				
Manufacturing summary doc n°:	242001				Rev n° 4
Products and manufacturing process:	Centrifugal castings (for valve components)				
Mandatory conditions and sub-contractors:	No weld repairs Heat treatment in house furnace GHI-1, GHI-3 Mechanical test determination of intermetallic phases and ferrite percentage + Corrosion test performed at external laboratory ISO 17025 qualified: LORTEK E-20240 Ordizia-Spain AZTERLAN E-48200 Durango-Spain				
Other information:	Material machined Heat treatment verification has been carried out for furnaces GHI-1 (IN-8514) + GHI-3 (IN-8858). NDE carried out by customer.				
Qualification expires:	June 2027				
Tested and Qualified Thickness and Weight					
Products and manufacturing process	Test record n°	Tested thickness mm.	Qualified thickness mm.	Test piece weight kg	Qualified weight kg
Centrifugal spun casting pipe & valves (For valve components)	023902	222	222	1760	All
	+				
	1701864				
	+	1701865			
Qualification/acceptance signatures					
Manufacturer: AMPO S. Coop.	Prepared by/date:		Checked by/Date:		
	 Javier G.B 23.06.2022		 A.lizarralde 23.06.2022		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 Ed. 4 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Edition 4</i>					
Qualified/Accepted by:  AkerSolutions Fornebu, Norway NO 929 877 950 VAT			Signature/Date: 28/06/2022 