



	QTR Qualification Test Record NORSOK M-650		QTR n° 52645		
			Rev n° 1		
Manufacturer name: Adress : Web page:	AMPO S.Coop B/Katea s/n 20213 IDIAZABAL (Spain) www.ampo.es				
Reference standard	NORSOK M-650 Edition 4, compliance to ISO 17782				
Material designation and MDS n°	ASTM A-A351 CK3MCuN (UNS J93254) & NORSOK M-630 Ed.6 MDS R16 Rev.5				
Manufacturing summary doc n°:	52645	Rev n° 2			
Products and manufacturing process:	Replicast moulding casting (for valve components)				
Mandatory conditions and sub-contractors:	Heat treatment in house, furnace GHI-1 Mechanical test + corrosion test performed at external laboratory ISO 17025 qualified TECNALIA E-20009 S.Sebastian- Spain LORTEK E-20240 Ordizia-Spain				
Other information:	Material pickled in house. Heat treatment verification has been carried out for furnaces GHI-1 (IN-8514)				
Qualification expires	March 2025				
Tested and Qualified Thickness and Weight					
Products and manufacturing process	Test record n°	Tested thickness mm.	Qualified thickness mm.	Test piece weight kg	Qualified weight Kg
Replicast	IT-1500247	135	135	540	All
Qualification/acceptance signatures					
Manufacturer: AMPO S. Coop. 	Prepared by/date:  M.Mujika 12.02.20		Checked by/Date:  A.Alonso 12.02.20		
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 Edition 4 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Edition 4</i></p>					
Qualified/Accepted by (Company name/ address):  AkerSolutions Fornebu, Norway NO 929 877 950 VAT			Signature/Date: 02/03/2020 