




	QTR Qualification Test Record NORSOK M-650				QTR n° 44832	
					Rev n° 7	
Manufacturer name: Adress : Web page:	AMPO S.Coop B/Katea s/n 20213 IDIAZABAL (Spain) www.ampo.es					
Reference standard	NORSOK M-650 Edition.4, compliance to ISO 17782					
Material designation and MDS n°	ASTM A-995 Gr4A (UNS J92205) & NORSOK M-630:2020 MDS D46 Rev 6					
Manufacturing summary doc n°:	44832			Rev n° 7		
Products and manufacturing process:	Sand casting					
Mandatory conditions and sub-contractors:	Heat treatment in house furnace GHI-1, GHI-3 Mechanical test determination of intermetallic phases and ferrite percentage + Corrosion test performed at external laboratory ISO 17025 qualified: LORTEK E-20240 Ordizia-Spain AZTERLAN E-48200 Durango-Spain					
Other information:	Material pickled in house Heat treatment verification has been carried out for furnaces GHI-1 (IN-8514) + GHI-3 (IN-8858). Sacrificial component used for qualification testing is a connector 16” 1500lb					
Qualification expires:	November 2028					
Tested and Qualified Thickness and Weight						
Products and manufacturing process	Test record n°	Tested thickness mm.	Qualified thickness mm.	Test piece weight kg	Qualified weight kg	
Sand casting	035207 & POYE13395	195	195	1780	All	
Qualification/acceptance signatures						
Manufacturer: AMPO S. Coop. 	Prepared by/date:  A.Alonso 30.11.2023		Checked by/Date:  A.lizarralde 30.11.2023			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 Ed. 4 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Edition 4</i>						
Qualified/Accepted by:  Fomebu, Norway NO 929 877 950 VAT			Signature/Date:  07/12/2023			