

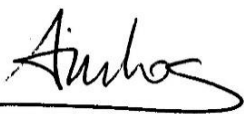


	<b>QTR</b>				QTR n° 49018	
	<b>Qualification Test Record NORSOK M-650 Edition 4</b>				Rev n° 4	
Manufacturer name: Adress : Web page:	AMPO S.Coop B/Katea s/n 20213 IDIAZABAL (Spain) www.ampo.es					
Reference standard	NORSOK M-650 Edition.4, compliance to ISO 17782					
Material designation and MDS n°	ASTM A-494 CW-6MC (UNS N26625) ) & NORSOK M-630:2020 MDS N16 Rev 5					
Manufacturing summary doc n°:	49018				Rev n° 4	
Products and manufacturing process:	Centrifugal castings					
Mandatory conditions and sub-contractors:	Heat treatment in house furnace GHI-1 & GHI-3 Mechanical test + Corrosion test performed at external laboratory ISO 17025 qualified: LORTEK E-20240 Ordizia-Spain AZTERLAN E-48200 Durango-Spain					
Other information:	No weld repairs Material machined, pickled in house Heat treatment verification has been carried out for furnaces GHI-1 (IN-8514) & GHI-3 (IN-8858). NDE carried out by customer (RT & Final PT is carried out by customer after pickling)					
Qualification expires:	January 2029					
<b>Tested and Qualified Thickness and Weight</b>						
Products and manufacturing process	Test record n°	Tested thickness mm.	Qualified thickness mm.	Test piece weight kg	Qualified weight kg	
Centrifugal casting	038660	135	135	3000	All	
<b>Qualification/acceptance signatures</b>						
<b>Manufacturer:</b> AMPO S. Coop.  	Prepared by/date:    A.Alonso 08.02.2024			Checked by/Date:    A.lizarralde 08.02.2024		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 Ed. 4 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Edition 4</i>						
<b>Qualified/Accepted by:</b>  Fornebu, Norway NO 929 877 950 VAT			<b>Signature/Date:</b>  27/02/2024			