




	<b>QTR</b> <b>Qualification Test Record</b> <b>NORSOK M-650 Edition 4</b>		QTR n°51355		
			Rev n° 4		
Manufacturer name: Adress : Web page:	AMPO S.Coop B/Katea s/n 20213 IDIAZABAL (Spain) www.ampo.es				
Reference standard	NORSOK M-650 Edition.4, compliance to ISO 17782				
Material designation and MDS n°	ASTM A-995 GR5A (UNS J93404) & MDS D56 Rev 6				
Manufacturing summary doc n°:	51355			Rev n°4	
Products and manufacturing process:	Sand casting				
Mandatory conditions and sub-contractors:	Heat treatment in house furnace GHI-1, GHI-3. Production testing performed at external ISO 17025 accredited laboratories: LORTEK E-20240 Ordizia-Spain AZTERLAN E-48200 Durango-Spain				
Other information:	Material Pickled in house Heat treatment verification has been carried out for furnaces GHI-1 (IN-8514) + GHI-3 (IN-8858). Sacrificial component used for qualification testing is a connector 16"				
Qualification expires:	February 2029				
<b>Tested and Qualified Thickness and Weight</b>					
Products and manufacturing process	Test record n°	Tested thickness mm.	Qualified thickness mm.	Test piece weight kg	Qualified weight kg
Sand casting	039045 & 038662	195	195	1780	All
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b> AMPO S. Coop.  	Prepared by/date:  A.Alonso 08.02.2024		Checked by/Date:  A.Lizarralde 08.02.2024		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 Ed. 4 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Edition 4</i>					
<b>Qualified/Accepted by:</b>  AkerSolutions Fornebu, Norway NO 929 877 950 VAT			<b>Signature/Date:</b>  27/02/2024		