


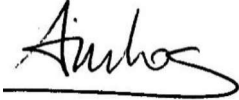




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|---|--|----------------------|---|----------------------|---------------------|
|  | QTR | | QTR n°51356 | | |
| | Qualification Test Record NORSOK M-650 Edition 4 | | Rev n° 4 | | |
| Manufacturer name: Adress : Web page: | AMPO S.Coop B/Katea s/n 20213 IDIAZABAL (Spain) www.ampo.es | | | | |
| Reference standard | NORSOK M-650 Edition.4, compliance to ISO 17782 | | | | |
| Material designation and MDS n° | ASTM A-995 GR6A (UNS J93380) & MDS D56 Rev 6 | | | | |
| Manufacturing summary doc n°: | 51356 | | | Rev n°4 | |
| Products and manufacturing process: | Sand casting | | | | |
| Mandatory conditions and sub-contractors: | Heat treatment in house furnace GHI-1, GHI-3. Production testing performed at external ISO 17025 accredited laboratories: LORTEK E-20240 Ordizia-Spain AZTERLAN E-48200 Durango-Spain | | | | |
| Other information: | Material Pickled in house Heat treatment verification has been carried out for furnaces GHI-1 (IN-8514) + GHI-3 (IN-8858). Sacrificial component used for qualification testing is a connector 16" | | | | |
| Qualification expires: | February 2029 | | | | |
| Tested and Qualified Thickness and Weight | | | | | |
| Products and manufacturing process | Test record n° | Tested thickness mm. | Qualified thickness mm. | Test piece weight kg | Qualified weight kg |
| Sand casting | 039043 & 039379 & 038661 | 195 | 195 | 1780 | All |
| Qualification/acceptance signatures | | | | | |
| Manufacturer: AMPO S. Coop.  | Prepared by/date:  A.Alonso 08.02.2024 | | Checked by/Date:  A.Lizarralde 08.02.2024 | | |
| The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 Ed. 4 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Edition 4</i> | | | | | |
| Qualified/Accepted by:  AkerSolutions Fomebu, Norway NO 929 877 950 VAT | | | Signature/Date:  27/02/2024 | | |