


	QTR		QTR n°51867		
	Qualification Test Record NORSOK M-650 Edition 4		Rev n° 4		
Manufacturer name: Adress : Web page:	AMPO S.Coop B/Katea s/n 20213 IDIAZABAL (Spain) www.ampo.es				
Reference standard	NORSOK M-650 Edition.4, compliance to ISO 17882				
Material designation and MDS n°	ASTM A-351 CK3MCuN (UNS J93254) & MDS R16 Rev 6				
Manufacturing summary doc n°:	51867				Rev n°4
Products and manufacturing process:	Sand casting				
Mandatory conditions and sub-contractors:	Heat treatment in house furnace GHI-1 at 1235°C Mechanical test and corrosion test performed at external laboratory ISO 17025 qualified: LORTEK E-20240 Ordizia-Spain AZTERLAN E-48200 Durango-Spain				
Other information:	Material Pickled in house Heat treatment verification has been carried out for furnaces GHI-1 (IN-8514). Sacrificial component used for qualification testing is a connector 14"				
Qualification expires:	March 2030				
Tested and Qualified Thickness and Weight					
Products and manufacturing process	Test record n°	Tested thickness mm.	Qualified thickness mm.	Test piece weight kg	Qualified weight kg
Sand Casting Process	IT-1401001-2-3	135	135	540	All
Qualification/acceptance signatures					
Manufacturer: AMPO S. Coop. 	Prepared by/date:  A.Alonso 04.03.2025		Checked by/Date:  A.Lizarralde 04.03.2025		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 Ed. 4 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Edition 4</i>					
Qualified/Accepted by:			Signature/Date:		