


	QTR Qualification Test Record NORSOK M-650 Edition 4		QTR nº52645		
			Rev nº 4		
Manufacturer name: Address : Web page:	AMPO S.Coop B/Katea s/n 20213 IDIAZABAL (Spain) www.ampo.es				
Reference standard	NORSOK M-650 Edition.4, compliance to ISO 17882				
Material designation and MDS nº	ASTM A-351 CK3MCuN (UNS J93254) & MDS R16 Rev 6				
Manufacturing summary doc nº:	52645			Rev nº4	
Products and manufacturing process:	Replicast moulding				
Mandatory conditions and sub-contractors:	Heat treatment in house furnace GHI-1 at 1235°C Mechanical test and corrosion test performed at external laboratory ISO 17025 qualified: LORTEK E-20240 Ordizia-Spain AZTERLAN E-48200 Durango-Spain				
Other information:	Material Pickled in house Heat treatment verification has been carried out for furnace GHI-1 (IN-8514) Sacrificial component used for qualification testing is a connector 14"				
Qualification expires:	March 2027				
Tested and Qualified Thickness and Weight					
Products and manufacturing process	Test record nº	Tested thickness mm.	Qualified thickness mm.	Test piece weight kg	Qualified weight kg
Replicast Process	IT-1500247	135	135	540	All
Qualification/acceptance signatures					
Manufacturer: AMPO S. Coop. 	Prepared by/date:  A.Alonso 17.02.2025		Checked by/Date:  A.Lizarralde 17.02.2025		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 Ed. 4 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Edition 4</i>					
Qualified/Accepted by:			Signature/Date:		