
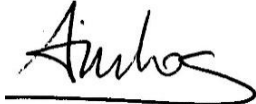



	QTR Qualification Test Record NORSOK M-650 Edition 4		QTR n°53474		
			Rev n° 3		
Manufacturer name: Adress : Web page:	AMPO S.Coop B/Katea s/n 20213 IDIAZABAL (Spain) www.ampo.es				
Reference standard	NORSOK M-650 Edition.4, compliance to ISO 17882				
Material designation and MDS n°	ASTM A-995 Gr4A (UNS J92205) MDS D46 Rev 6				
Manufacturing summary doc n°:	53474			Rev n°3	
Products and manufacturing process:	Replicast moulding casting				
Mandatory conditions and sub-contractors:	Heat treatment in house furnace GHI-1 & GHI-3 Mechanical test + determination of intermetallic phases and ferrite % + corrosion test performed at external laboratory ISO 17025 qualified: LORTEK E-20240 Ordizia-Spain AZTERLAN E-48200 Durango-Spain				
Other information:	Material Pickled in house Heat treatment verification has been carried out for furnaces GHI-1 (IN-8514) & GHI-3 (IN-8858). Sacrificial component used for qualification testing is a connector 14"				
Qualification expires:	March 2030				
Tested and Qualified Thickness and Weight					
Products and manufacturing process	Test record n°	Tested thickness mm.	Qualified thickness mm.	Test piece weight kg	Qualified weight kg
Replicast	IT-1500173 v1	135	135	540	All
Qualification/acceptance signatures					
Manufacturer: AMPO S. Coop. 	Prepared by/date:  A.Alonso 04.03.2025		Checked by/Date:  A.Lizarralde 04.03.2025		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 Ed. 4 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Edition 4</i>					
Qualified/Accepted by:  Aker Solutions Fomebu, Norway NO 929 877 950 VAT			Signature/Date:  27/05/2025		